

# **Factory Direct Promos**

3770 NW 124<sup>th</sup> Ave

Coral Springs, FL 33065 Attn: Beth Wilkerson

Test Report No: 3606359PP01R2

Date: 24 November 2014

This report supersedes previous report 3606359PP01R1 dated 03 November 2014. Updated test results as per Modified Dynamic Test method. Refer to Test Report No 3615072PP01".

### SAMPLE(S) SUBMITTED

BY THE CLIENT AS:

Five (5) Reusable Bags

1. Tsunami

4. Custom Woven

2. Tornado

5. Hurricane

3. Custom Laminated

DATE OF RECEIPT:

20 October 2014

**TEST PERIOD:** 

27 - 29 October 2014

Modified Dynamic Test Method: 03 - 12 November 2014

TEST(S) REQUESTED:

The samples were tested for;

Capacity Test (Protocol CCD-100, Procedure Number ATP001, Section 5.3)

Modified Dynamic Test

Mass Per Area (weight) Of Fabric (ASTM D3776)

Thickness Test (ASTM D1777)Cleanability Test (SGS Method)

Visual Check (SGS Method)

- Heavy Metals (HDXRF)

**TEST RESULTS:** 

See Page: 2-4, 6-9

PREPARED BY:

SIGNED FOR AND ON BEHALF OF

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#### **PAGE 1 OF 9**

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**REPORT NO: 3606359PP01R2** 

### **TEST(S) PERFORMED**

Note\*: Bag Sample ID - Hurricane was tested only for Cleanability and Visual Check as per clients request. It was previously tested - report number 2441077PP01, dated 24 June 2011 for Dynamic test, Static load test, capacity test and US model toxics in packaging legislation (TPCH: Toxics in packaging clearing house). Please note that all tests were passing at that time, and client confirmed same bags were provided for current testing.

TEST METHOD AS PER PROTOCOL CCD-100, PROCEDURE NUMBER ATPOO1, SECTION 5.3 - CAPACITY TEST

### **TEST RESULTS**

- Using granular material, the bags were completely filled and the capacity was 15,800 cubic centimeters.
- The samples passed the test as per ATP 001 Section 5.3.

Sample ID	Result
Tsunami	Pass
Tornado	Pass
Custom laminated	Pass
Custom Woven	Pass

#### TEST METHOD AS PER ASTM D3776 - MASS PER AREA (WEIGHT) OF FABRIC

Number of		Sample	ID (Weight (g/ m²)				
Readings	Tsunami	Tornado	Custom Laminated	Custom Woven			
1	130.4	107.4	130.6	145.3			
2	127.8	105.4	131.8	146.5			
3	129.3	107.6	132.1	146.9			
4	131.3	109.3	128.9	145.9			
5	129.5	107.1	130.3	147.6			
Mean	129.6	107.3	130.7	146.4			



**REPORT NO: 3606359PP01R2** 

#### **TEST METHOD AS PER ASTM D1777 - THICKNESS TEST**

Number of		Sample I	D (All units in Mil)	
Readings	Tsunami	Tornado	Custom Laminated	Custom Woven
1	14.22	21.10	13.23	8.54
2	15.32	21.10	13.76	8.85
3	14.47	21.14	12.22	8.64
4	15.50	20.11	12.94	8.95
5	15.28	19.85	13.48	8.56
6	16.49	20.27	13.63	8.99
7	14.76	19.02	13.43	8.67
8	14.83	20.68	12.09	8.82
9	14.11	19.40	12.06	8.72
10	14.06	20.04	11.15	8.80
Mean	14.70	20.27	12.80	8.75





# **TEST(S) PERFORMED CONTINUED**

**Dynamic Testing** – A minimum of 22 pounds were placed in each bag and walked 125 times over a distance of at least 175 feet. At the beginning of each cycle the bags were placed on the ground and picked back up.

<u>Material:</u> Tsunami -					
Laminated Non Wo	oven				
Total Height					
Start Height	25.125"				
End Height	25.625"				
Difference	0.5"				
% Difference	1.99%				

Material: Tornado - Non				
Woven Poly Propy	lene (PP)			
Total Height				
Start Height	23.5"			
End Height	23.75"			
Difference	0.25"			
% Difference	1.06%			

Material: Custom Laminated -						
Laminated Woven Recycled						
Polyethylene Terephthalate						
(RPET)						
Total Height						
Start Height 25.75"						
End Height 26.125"						
Difference 0.375"						
% Difference	1.45%					

Material: Custom Woven -						
Matte Laminated	Matte Laminated					
Total Height						
Start Height	24.25"					
End Height	24.375"					
Difference 0.125"						
% Difference	0.5%					

#### **TEST RESULTS**

Sample ID	Result	
Tsunami	Pass	
Tornado	Pass	
Custom laminated	Pass	
Custom Woven	Pass	

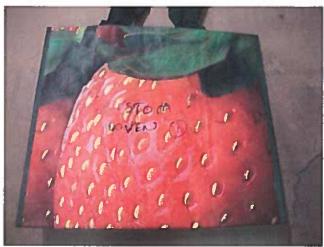
Page 4 of 9





#### **PICTURES AFTER 125 CYCLES**









# Page 5 of 9



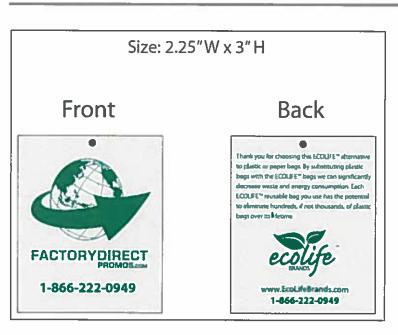


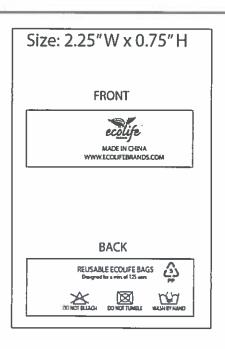
# **TEST(S) PERFORMED CONTINUED**

# Visual Check (SGS Method)

Visual Check	Tsunami	Tornado	<b>Custom Laminated</b>	<b>Custom Woven</b>	Hurricane
Plastic/Natural or synthetic fiber	Laminated	Non	Laminated Woven	Matte	Non
	Non	Woven	Recycled	Laminated	Woven
	Woven	Poly	Polyethylene		Poly
	ĺ	Propylene	Terephthalate		Propylene
		(PP)	(RPET)		(PP)
Bag Sewn	Yes	Yes	Yes	Yes	Yes
Manufacturer printed on bag or label	Yes	Yes	Yes	Yes	Yes
Manufacturing country printed on bag or label	Yes	Yes	Yes	Yes	Yes
Reusable 125 times printed on bag or label	Yes	Yes	Yes	Yes	Yes
Post consumer recycled material with percentage printed on bag or label	N/A	N/A	N/A	N/A	N/A

### **PICTURES**





Page 6 of 9

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**REPORT No: 3606359PP01R2** 

### Cleanability (SGS Method)

The samples were wiped 125 times with over-the-counter anti-bacterial wipes to check for any color change and/or color fading. No color change was observed after the test.

Sample ID	Result
Tsunami	Pass
Tornado	Pass
Custom laminated	Pass
Custom Woven	Pass



REPORT No: 3606359PP01R2

# **TEST(S) PERFORMED CONTINUED**

US Model Toxics in Packaging Legislation (TPCH: Toxics in Packaging Clearing House) (formerly drafted by CONEG) – Total Lead, Cadmium, Mercury and Hexavalent Chromium content (As specified by the client)

Method: Sample digestion. Lead, Cadmium and Mercury were analyzed by Inductively Coupled Argon Plasma Spectrometry and Chromium VI was analyzed by HD-XRF.

Test Item		Result (mg/kg)			Detection Limit	Permissible
restitein		1	2	3	(mg/kg)	Limit (mg/kg)
Lead	(Pb)	ND	ND	ND	5	
Cadmium	(Cd)	ND	ND	ND	5	
Mercury	(Hg)	ND	ND	ND	5	
Hexavalent Chromium	(Cr(VI))	ND*	ND*	ND*	5	
Total		ND	ND	ND		100
Comment		PASS	PASS	PASS		**

Test Item		Result (mg/kg)			Detection Limit	Permissible
1 est item		4	5	6	(mg/kg)	Limit (mg/kg)
Lead	(Pb)	ND	ND	ND	5	
Cadmium	(Cd)	ND	ND	ND	5	9=-
Mercury	(Hg)	ND	ND	ND	5	
Hexavalent Chromium	(Cr(VI))	ND*	ND*	ND*	5	
Total		ND	ND	ND		100
Comment		PASS	PASS	PASS		

Test Item			Result (mg/kg)	Detection Limit	Permissible	
		7	8	9	(mg/kg)	Limit (mg/kg)
Lead	(Pb)	ND	ND	ND	5	
Cadmium	(Cd)	ND	ND	ND	5	
Mercury	(Hg)	ND	ND	ND	5	
Hexavalent Chromium	(Cr(VI))	ND*	ND*	ND*	5	
Total		ND	ND	ND		100
Comment		PASS	PASS	PASS		



**REPORT NO: 3606359PP01R2** 

## **TEST(S) PERFORMED CONTINUED**

Test Item		Result (mg/kg)			Detection	Permissible
		10	11	12	Limit (mg/kg)	Limit (mg/kg)
Lead	(Pb)	ND	ND	ND	5	
Cadmium	(Cd)	ND	ND	ND	5	
Mercury	(Hg)	ND	ND	ND	5	
Hexavalent Chromium	(Cr(VI))	ND*	ND*	ND*	5	Ī
Total		ND	ND	ND		100
Comment		PASS	PASS	PASS		

Test Item			Result (mg/kg)	Detection Limit	Permissible	
		13	14	15	(mg/kg)	Limit (mg/kg)
Lead	(Pb)	ND	ND	ND	5	••
Cadmium	(Cd)	ND	ND	ND	5	
Mercury	(Hg)	ND	ND	ND	5	
Hexavalent Chromium	(Cr(VI))	ND*	ND*	ND*	5	••
Total		ND	ND	ND	••	100
Comment		PASS	PASS	PASS		

<sup>\*</sup>Total Chromium analysis by HD-XRF was not detected in submitted sample. Therefore, Hexavalent Chromium determination using UV-Visible Spectroscopy was not performed.

#### Sample Description:

- 1. Tan Tsunami bag
- 2. Black print on tan Tsunami bag
- 3. Blue Tsunami bag
- 4. White print on blue Tsunami bag
- 5. Green Tsunami bag
- 6. Black Tsunami bag
- 7. Red Tsunami bag

- 9. Red Tornado bag
  - 10. Tan Tornado bag

8. Green Tornado bag

- 11. Blue Tornado bag
- II. Blue Torriado bag
- 12. Black Tornado bag
- 13. Custom Laminated bag
- 14. Custom Woven bag

Note: 1. mg/kg = milligram per kilogram

2. ND = Not Detected

Remark: The TPCH legislation has been enacted by California, Connecticut, Florida, Georgia, Illinois, Iowa, Maine,

Maryland, Minnesota, Missouri, New Hampshire, New Jersey, New York, Pennsylvania, Rhode Island,

Vermont, Virginia, Washington and Wisconsin.

We trust the results will prove useful and informative. Should you have any questions, please feel free to contact us.

# **End of Report**

Page 9 of 9

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